

UN 38.3

检测报告

Test Report

☒ 新申请

New Application

☐ 变更

Modification

☐ 其他:

Other:

报告编号: 20230306J08166

Report ID

样品名称: 储能电池系统

Sample Name

LFP Lithium Ion Energy Storage System

型号规格: PowerCube-M1-C-32/768V

Model/Type

768V 148Ah 113664Wh

委托单位: 上海派能能源科技股份有限公司

Applicant

Pylon Technologies Co., Ltd.



中认英泰检测技术有限公司

CQC Intime Testing Technology Co., Ltd.

检测报告 TEST REPORT			
报告编号: Report ID	20230306J08166		
样品名称: Sample Name	储能电池系统 LFP Lithium Ion Energy Storage System	商 标 : Trade Mark	
型号规格: Model/Type	PowerCube-M1-C-32/768V 768V 148Ah 113664Wh	样品状态: Sample status	完好 Good
委托单位: Applicant	上海派能能源科技股份有限公司 Pylon Technologies Co., Ltd.		
地址: Applicant Address	上海市浦东新区张江高科技园区祖冲之路887弄73号 No. 73, Lane 887, Zu Chongzhi Road, Zhangjiang Hi-Tech Park, Pudong, Shanghai 201203, China		
生产单位: Manufacturer	江苏派能能源科技有限公司 Pylon Technologies Co., Ltd.		
地址: Manufacturer Address	江苏省昆山市锦溪镇昆开路505号8号厂房 Plant 8, No.505 Kunkai Road, JinXi Town, Kunshan City, Jiangsu Province, PEOPLE'S REPUBLIC OF CHINA		
试验单位: Test Lab	中认英泰检测技术有限公司 CQC Intime Testing Technology Co., Ltd		
地址: Lab Address	苏州吴中经济开发区吴中大道 1368号东太湖科技金融城 East Taihu Technology and Finance City, No.1368 Wuzhong Dadao Rd., Wuzhong Economic Development Zone, Suzhou, Jiangsu.		
试验标准: Standard Specification	《关于危险货物运输的建议书 试验和标准手册》第七版修订1第38.3节 Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria, ST/SG/AC.10/11/Rev.7/Amend.1/Section 38.3		
试验项目: Test Item	电池组件保护功能验证 Verification of the assembled battery's' protection equipment		
接样日期: 2023-03-28 Receiving Date		完成时间: 2023-04-03 Completing Date	
试验结论 : Conclusion	所检样品符合上述标准要求 The Submitted Sample(s) Meet the Requirement of the Standard.		
检测环境: Test Condition	环境温度: 20±5℃ Ambient temperature		
项目: Engineer	王利通	CQCIT印章 Seal of CQCIT 签发日期: Data of issue 2023-04-03	
审核: Auditor	侯逢文		
签发: Approver	赵润生		

试验样品描述 Description of the sample		
测试项目 Test Item	样品编号 Sample No.	样品状态 Sample State
T1~T5	B1~B2	第1个充放电循环，完全充电状态 At first cycle, in fully charged states
	B3~B4	第25个充放电循环后，完全充电状态 After 25 cycles ending in fully charged states
T6	C1~C5	第1个充放电循环，50%设计额定容量状态 At first cycle at 50% of the design rated capacity
	C6~C10	第25个充放电循环后，50%设计额定容量状态 After 25 cycles ending at 50% of the design rated capacity
T7	\	第1个充放电循环，完全充电状态 At first cycle, in fully charged states
	\	第25个充放电循环后，完全充电状态 After 25 cycles ending in fully charged states
T8	C11~C20	第1个充放电循环，完全放电状态 At first cycle, in fully discharged states
	C21~C30	第25个充放电循环后，完全放电状态 After 25 cycles ending in fully discharged states
备注 Remarks		
<p>1，储能电池系统(型号PowerCube-M1-C-32/768V，768V 148Ah 113664Wh)，超过6.2kWh，该电池组件由24个型号为H32148-C（32V 148Ah 4736Wh）的电池模块串联而成，该电池组件内部电池组已通过UN38.3测试，报告编号为20210906J23677-2； The watt-hour rating of the LFP Lithium Ion Energy Storage System（PowerCube-M1-C-32/768V，768V 148Ah 113664Wh）is more than 6.2kWh, the battery system is assembled from twenty-four battery modules(H32148-C, 32V 148Ah 4736Wh) in series and in parallel. The internal battery modules have passed all applicable tests of UN38.3. The report number is 20210906J23677-2</p> <p>2，针对电池组件，本次试验，对其内部4个模组（H32148-C）进行串联组装，代替储能电池系统，对其内部是否装有能够防止电池组间过度充电、短路、电池组间过度放电的装置进行验证，样品编号：A1； For battery modules, in this test, four internal modules (H32148-C) were assembled in series to replace the energy storage battery system, this report is to confirm if the assembled battery is equipped with a system of preventing overcharge, short circuits and over discharge between the batteries. The sample number is A1.</p> <p>3，本报告中，内部电池模块（H32148-C，样品编号：B1-B4）和电芯（PF37M，样品编号：C1~C30）的照片和测试数据均引用自编号为20210906J23677-2的报告； In this report, the photos and data of internal battery module(H32148-C, sample number: B1-B4) and cell(PF37M,sample number: C1~C30) is cited from 20210906J23677-2.</p> <p>4，内部电池模块为大型电池组 The internal battery module is large battery</p> <p>5，内部电池模块未设计过充电保护装置，按设计要求只能作为部件用在另一个带过度充电保护装置的电池组中，T7项目不适用。</p>		

The internal battery module is not designed with overcharge protection and designed for use only as component in another battery, T7 item is not applicable.

6, 本报告与编号为20210906J23677-2的报告一同使用, 才能证明电池组件完全符合UN38.3的要求

This report shall be used together with the report of 20210906J23677-2 to prove that the assembled battery fully meets the requirements of UN38.3

样品基本信息（电池组件，PowerCube-M1-C-32/768V） Sample Fundamental Parameters（Assembled battery，PowerCube-M1-C-32/768V）			
项目 Item	参数 Parameters	项目 Item	参数 Parameters
额定容量(Ah) Rated capacity(Ah)	148	标称电压(V) Nominal voltage(V)	768
额定瓦特一小时(Wh) Watt-hour rating(Wh)	113664	充电限制电压 (V) Limited charge voltage(V)	864
充电电流(A) Charge current(A)	74	最大连续充电电流(A) Maximum continous charging current (A)	148
充电截止电流(A) End charge current(A)	7.4	放电电流(A) Discharge current(A)	74
放电终止电压(V) End of discharging voltage (V)	672	内含电池芯个数(个) Cell numbers(pcs)	960
最大放电电流 (A) Maximum discharge current(A)	148	电池芯型号 Model of cell	PF37M
电池芯容量(Ah) Capacity of cell(Ah)	37	电池芯排列方式 Permutation of cell	4P240S
电池芯形状 Shape of cell	<input type="checkbox"/> 圆柱形 $\Phi \geq 18\text{mm}$ <input type="checkbox"/> 圆柱形 $\Phi < 18\text{mm}$ Cylindrical $\Phi \geq 18\text{mm}$ Cylindrical $\Phi < 18\text{mm}$ <input type="checkbox"/> 棱柱形 <input checked="" type="checkbox"/> 袋装电池 <input type="checkbox"/> 纽扣电池 Prismatic Pouch Cell Button Cell		

样品基本信息（内部模组，H32148-C） Sample Fundamental Parameters（Internal battery modules，H32148-C）			
项目 Item	参数 Parameters	项目 Item	参数 Parameters
额定容量(Ah) Rated capacity(Ah)	148	标称电压(V) Nominal voltage(V)	32
额定瓦特一小时(Wh) Watt-hour rating(Wh)	4736	充电限制电压 (V) Limited charge voltage(V)	36.5
充电电流(A) Charge current(A)	74	最大连续充电电流(A) Maximum continous charging current (A)	148
充电截止电流(A) End charge current(A)	7.4	放电电流(A) Discharge current(A)	74
放电终止电压(V) End of discharging voltage (V)	27	内含电池芯个数(个) Cell numbers(pcs)	40
最大放电电流 (A) Maximum discharge current(A)	148	电池芯型号 Model of cell	PF37M
电池芯容量(Ah) Capacity of cell(Ah)	37	电池芯排列方式 Permutation of cell	4P10S
电池芯形状 Shape of cell	<input type="checkbox"/> 圆柱形 $\Phi \geq 18\text{mm}$ <input type="checkbox"/> 圆柱形 $\Phi < 18\text{mm}$ Cylindrical $\Phi \geq 18\text{mm}$ Cylindrical $\Phi < 18\text{mm}$ <input type="checkbox"/> 棱柱形 <input checked="" type="checkbox"/> 袋装电池 <input type="checkbox"/> 纽扣电池 Prismatic Pouch Cell Button Cell		

样品照片
Photos of Sample

样品图片 (Sample photograph) -1



样品图片 (Sample photograph) -2



样品照片
Photos of Sample

样品图片 (Sample photograph) -3



样品图片 (Sample photograph) -4



样品照片

Photos of Sample

样品图片 (Sample photograph) -5



送测样品图片 (photograph of sample sent for testing) -6


PYLONTECH

Name	LFP Lithium Ion Energy Storage System								
BatteryType	LiFePQ4 (LFP)								
Module Quantity /Type No. * /Nominal Voltage /Charge Voltage /Maximum Energy /System designation	<input type="checkbox"/> 18	PowerCube-M1-C-32/576V	630~648V	85.248kWh	LFpP/13/141/238(((4P5S)2S)18S)M/0+50/95				
	<input type="checkbox"/> 19	PowerCube-M1-C-32/608V	665~684V	89.984kWh	LFpP/13/141/238(((4P5S)2S)19S)M/0+50/95				
	<input type="checkbox"/> 20	PowerCube-M1-C-32/640V	700~720V	94.72kWh	LFpP/13/141/238(((4P5S)2S)20S)M/0+50/95				
	<input type="checkbox"/> 21	PowerCube-M1-C-32/672V	735~756V	99.456kWh	LFpP/13/141/238(((4P5S)2S)21S)M/0+50/95				
	<input type="checkbox"/> 22	PowerCube-M1-C-32/704V	770~792V	104.192kWh	LFpP/13/141/238(((4P5S)2S)22S)M/0+50/95				
	<input type="checkbox"/> 23	PowerCube-M1-C-32/736V	805~828V	108.928kWh	LFpP/13/141/238(((4P5S)2S)23S)M/0+50/95				
	<input checked="" type="checkbox"/> 24	PowerCube-M1-C-32/768V	840~864V	113.664kWh	LFpP/13/141/238(((4P5S)2S)24S)M/0+50/95				
	<input type="checkbox"/> 25	PowerCube-M1-C-32/800V	875~900V	118.4kWh	LFpP/13/141/238(((4P5S)2S)25S)M/0+50/95				
	<input type="checkbox"/> 26	PowerCube-M1-C-32/832V	910~936V	123.136kWh	LFpP/13/141/238(((4P5S)2S)26S)M/0+50/95				
	<input type="checkbox"/> 27	PowerCube-M1-C-32/864V	945~972V	127.872kWh	LFpP/13/141/238(((4P5S)2S)27S)M/0+50/95				
Capacity	148Ah		Nominal/Maximum Current		74/148A				
OverCurrent/Duration	8000A, 2ms		IP Rating / Protection Class		IP20 / I				
Operating Temperature:	10-40℃		Storage Temperature		-20℃~60℃				
Note: Type identification: PowerCube-M1-C-32/zzzV(zzz=32~864, in steps of 32), zzzV is the Nominal Voltage									
SN: <div></div>									
<div></div> 			<div>       </div> <div>       </div>						
Pylon Technologies Co., Ltd. www.pylontech.com.cn Add: No.73, Lane 887, Zu Chongzhi Road, Shanghai,201203,China			MANUAL						

样品照片
Photos of Sample

送测样品图片(photograph of sample sent for testing) -7



送测样品图片 (photograph of sample sent for testing) -8



样品照片
Photos of Sample

送测样品图片 (photograph of sample sent for testing) -9

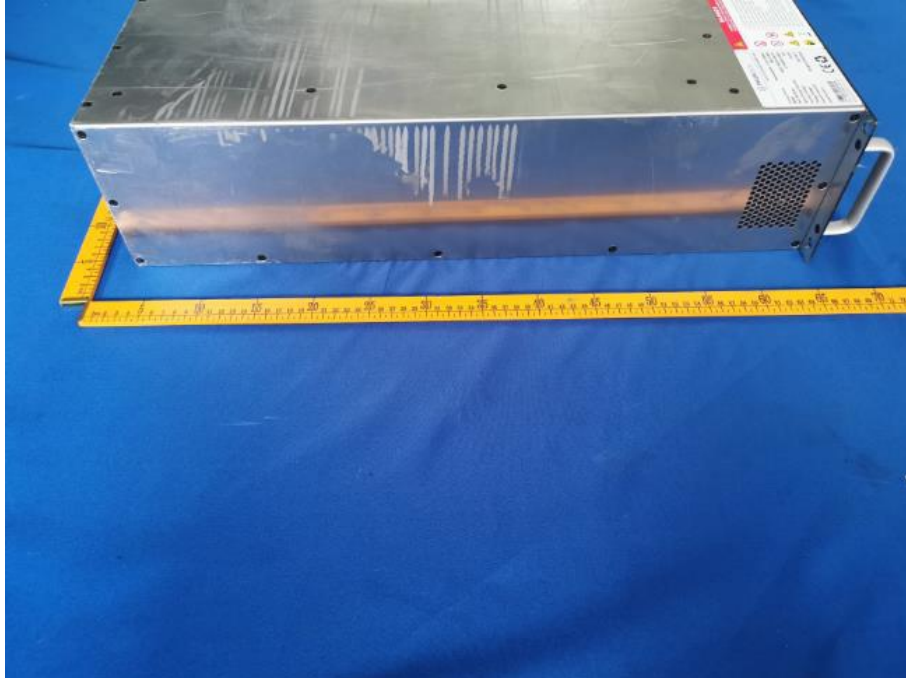


送测样品图片 (photograph of sample sent for testing) -10

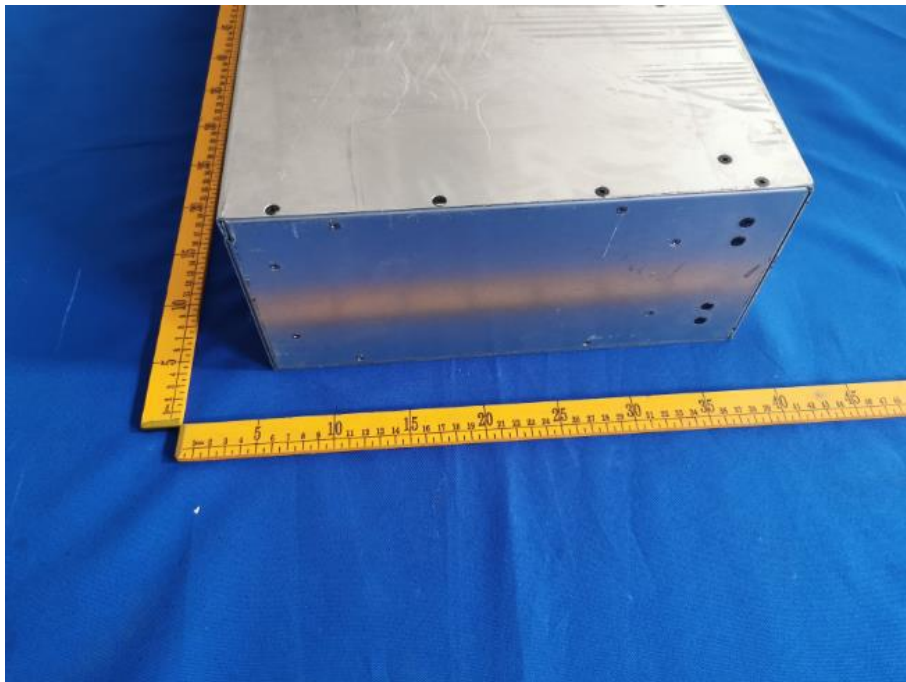


样品照片
Photos of Sample

样品图片,内部电池模块 (Sample photograph, internal battery module) -11

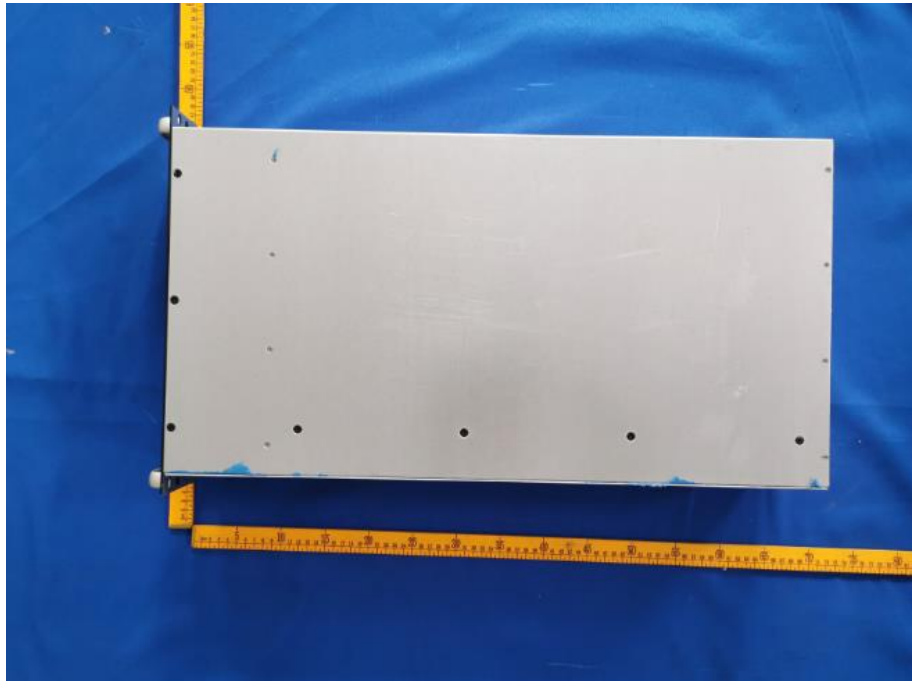


样品图片,内部电池模块 (Sample photograph, internal battery module) -12

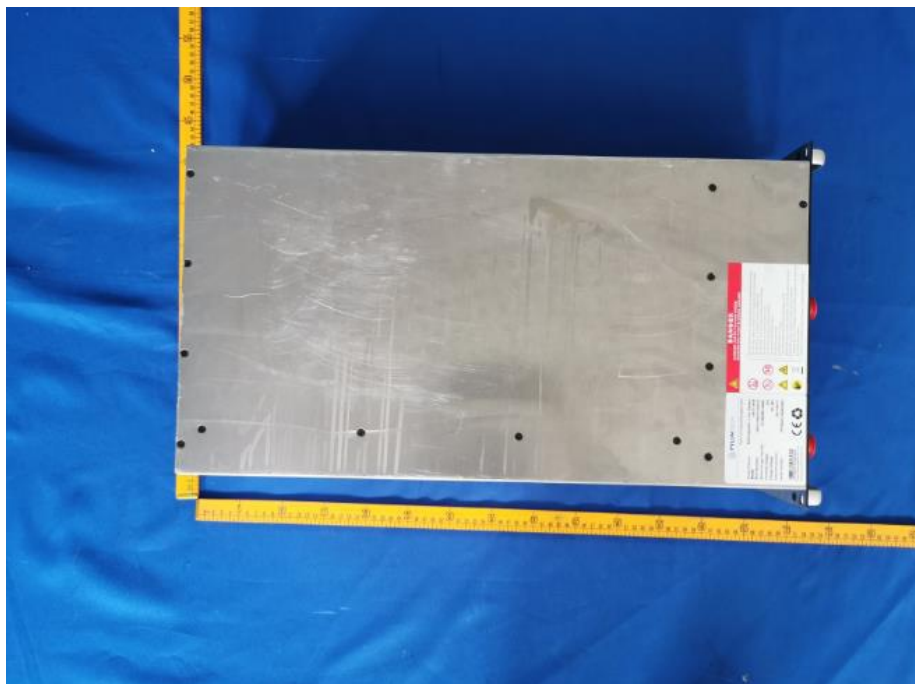


样品照片
Photos of Sample

样品图片,内部电池模块 (Sample photograph, internal battery module) -13

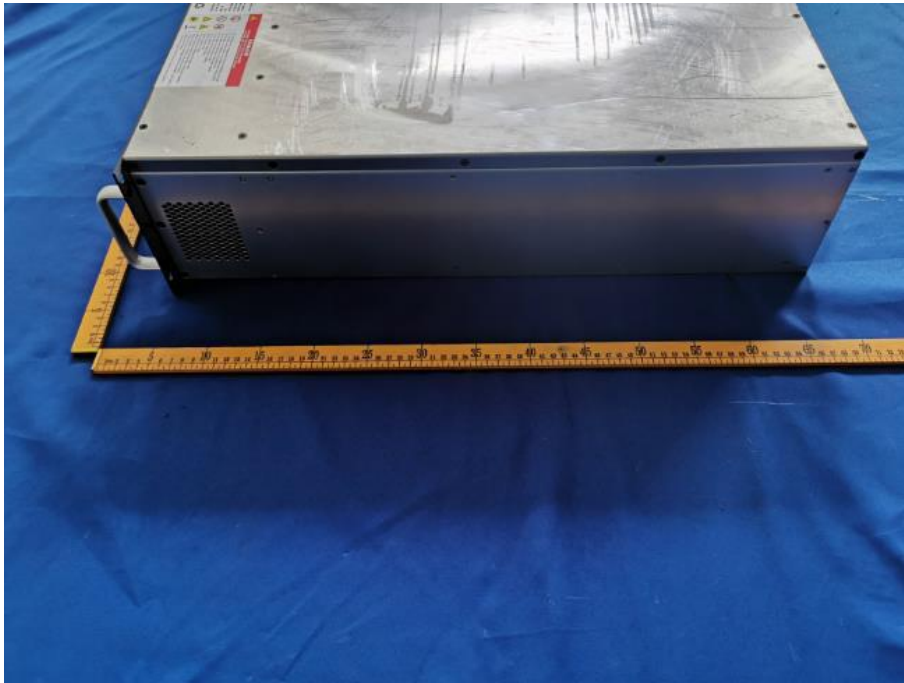


样品图片,内部电池模块 (Sample photograph, internal battery module) -14



样品照片
Photos of Sample

样品图片,内部电池模块 (Sample photograph, internal battery module) -15



样品图片,内部电池模块 (Sample photograph, internal battery module) -16

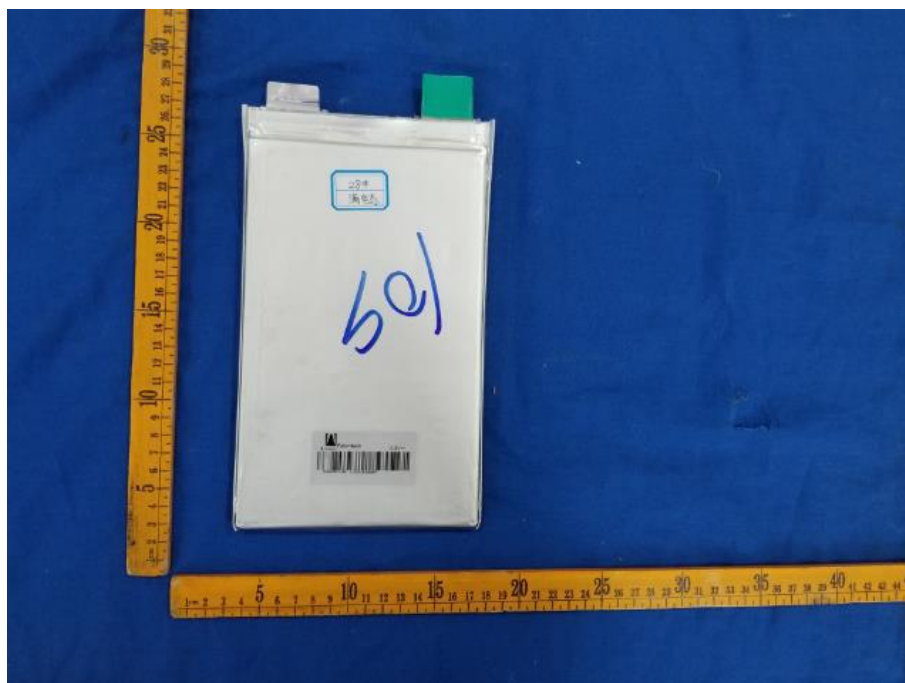


样品照片
Photos of Sample

样品图片,铭牌(Sample photograph,label) -17



样品图片,电芯(Sample photograph,cell) -18



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检测结果

Test results

条款 Clause	38.3.4.1高度模拟试验 38.3.4.1 Altitude simulation
测试步骤 Test Procedure	试验电池和电池组应在压力等于或低于11.6千帕和环境温度(20 ± 5℃)下存放至少6小时。 Test cells and batteries shall be stored at a pressure of 11.6 kPa or less for at least six hours at ambient temperature(20±5℃).
技术要求 Test requirement	不漏液、不泄放、不解体、不破裂、不着火(测试完电池的开路电压不小于测试前电压的90%，质量损失限值0.1%) No leakage, no venting, no disassembly, no rupture and no fire. The open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. Mass loss limit 0.1%.
检测结果 Test results	不漏液、不泄放、不解体、不破裂、不着火，具体数据详见附表1 No leakage, no venting, no disassembly, no rupture and no fire. Test data is shown in Annex 1.
结论 Pass/Fail Conclusion	P

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条款 Clause	38.3.4.2温度试验 38.3.4.2 Thermal test
测试步骤 Test Procedure	<p>试验电池和电池组应先在试验温度等于$72 \pm 2^{\circ}\text{C}$的条件下存放至少6小时，接着再在试验温度等于$-40 \pm 2^{\circ}\text{C}$的条件下存放至少6小时。两个极端试验温度之间的最大时间间隔为30分钟。此程序重复进行，共完成10次，接着将所有试验电池和电池组在环境温度($20 \pm 5^{\circ}\text{C}$)下存放24小时。</p> <p>对于大型电池和电池组，暴露于极端试验温度的时间至少应为12小时。</p> <p>Test cells and batteries are to be stored for at least six hours at a test temperature equal to $72 \pm 2^{\circ}\text{C}$, followed by storage for at least six hours at a test temperature equal to $-40 \pm 2^{\circ}\text{C}$. The maximum time interval between test temperature extremes is 30 minutes. This procedure is to be repeated until 10 total cycles are complete, after which all test cells and batteries are to be stored for 24 hours at ambient temperature ($20 \pm 5^{\circ}\text{C}$).</p> <p>For large cells and batteries the duration of exposure to the test temperature extremes should be at least 12 hours.</p>
技术要求 Test requirement	<p>不漏液、不泄放、不解体、不破裂、不着火(测试完电池的开路电压不小于测试前电压的90%，质量损失限值0.1%)</p> <p>No leakage, no venting, no disassembly, no rupture and no fire. The open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. Mass loss limit 0.1%.</p>
检测结果 Test results	<p>不漏液、不泄放、不解体、不破裂、不着火，具体数据详见附表2</p> <p>No leakage, no venting, no disassembly, no rupture and no fire. Test data is shown in Annex 2.</p>
结论 Pass/Fail Conclusion	P

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条款 Clause	38.3.4.3 振动试验 38.3.4.3 Vibration
测试步骤 Test Procedure	<p>电池和电池组紧固于振动机平台,但紧固程度不能造成电池变形以致不能准确传递振动。振动应是正弦波形,对数频率扫描从7Hz到200Hz,再回到7Hz,跨度为15分钟。</p> <p>对电池和小型电池组:从7 Hz开始,保持1gn 的最大加速度,直到频率达到18 Hz。然后将振幅保持在0.8 毫米(总偏移1.6 毫米),并增加频率直到最大加速度达到8 gn (频率约为50 Hz)。将最大加速度保持在8 gn 直到频率增加到200 Hz。</p> <p>对大型电池组:从7Hz开始,保持1 gn 的最大加速度,直到频率达到18Hz。然后将振幅保持在0.8 毫米(总偏移1.6 毫米),并增加频率直到最大加速度达到2 gn (频率约为25 Hz)。将最大加速度保持在2 gn 直到频率增加到200Hz。</p> <p>这一振动过程须对三个互相垂直的电池安装方位的每一方向重复进行12次,总共为时3小时。其中一个振动方向必须与端面垂直。</p> <p>Cells and batteries are firmly secured to the platform of the vibration machine without distorting the cells in such a manner as to faithfully transmit the vibration. The vibration shall be a sinusoidal waveform with a logarithmic sweep between 7 Hz and 200 Hz and back to 7 Hz traversed in 15 minutes.</p> <p>For cells and small batteries: from 7 Hz a peak acceleration of 1 gn is maintained until 18Hz is reached. The amplitude is then maintained at 0.8 mm(1.6 mm total excursion) and the frequency Increased until a peak acceleration of 8 gn occurs (approximately 50 Hz). A peak acceleration of 8 gn is then maintained until the frequency is Increased to 200 Hz</p> <p>For large batteries: from 7Hz to a peak acceleration of 1 gn is maintained until 18 Hz is reached. The amplitude is then maintained at 0.8 mm(1.6 mm total excursion) and the frequency increased until a peak acceleration of 2 gn occurs (approximately 25 Hz). A peak acceleration of 2 gn is then maintained until the frequency is increased to 200Hz</p> <p>This cycle shall be repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting positions of the cell. One of the directions of vibration must be perpendicular to the terminal face.</p>
技术要求 Test requirement	<p>不漏液、不泄放、不解体、不破裂、不着火(测试完电池的开路电压不小于测试前电压的90%,质量损失限值0.1%)</p> <p>No leakage, no venting, no disassembly, no rupture and no fire. The open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. Mass loss limit 0.1%.</p>
检测结果 Test results	<p>不漏液、不泄放、不解体、不破裂、不着火,具体数据详见附表3</p> <p>No leakage, no venting, no disassembly, no rupture and no fire. Test data is shown in Annex 3.</p>
结论 Pass/Fail Conclusion	P

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条款 Clause	38.3.4.4 冲击试验 38.3.4.4 Shock
测试步骤 Test Procedure	<p>试验电池和电池组用坚固支架紧固在试验机上，支架支撑着每个试验电池组的所有安装面。</p> <p>每个电池须经受最大加速度150 gn 和脉冲持续时间6 毫秒的半正弦波冲击。大型电池须经受最大加速度50 gn 和脉冲持续时间11 毫秒的半正弦波冲击。</p> <p>小型电池组以峰值为 150gn（或与 $\sqrt{\left(\frac{100850}{\text{mass}}\right)}$ 中的较小值）的半正弦的加速度撞击，脉冲持续 6 毫秒，大型电池组须经受最大加速度 50gn（或与 $\sqrt{\left(\frac{30000}{\text{mass}}\right)}$ 中的较小值）和脉冲持续时间 11 毫秒的半正弦波冲击。</p> <p>每个电池或电池组须在三个互相垂直的电池安装方位的正方向经受三次冲击，接着在反方向经受三次冲击，总共经受 18 次冲击。</p> <p>Test cells and batteries shall be secured to the testing machine by means of a rigid mount which will support all mounting surfaces of each test battery.</p> <p>Each cell shall be subjected to a half-sine shock of peak acceleration of 150 gn and pulse duration of 6 milliseconds. Alternatively, large cells may be subjected to a half-sine shock acceleration of 50 gn and pulse duration of 11 milliseconds.</p> <p>Small batteries shall be subjected to a half-sine shock of peak acceleration of 150 gn (or $\sqrt{\left(\frac{100850}{\text{mass}}\right)}$, which is smaller) and pulse duration of 6 milliseconds. Large batteries shall be subjected to a half-sine of peak acceleration of 50 gn (or $\sqrt{\left(\frac{30000}{\text{mass}}\right)}$, which is smaller) and pulse duration of 11 milliseconds.</p> <p>Each battery shall be subjected to three shocks in the positive direction followed by three shocks in the negative direction of three mutually perpendicular mounting positions of the battery for a total of 18 shocks.</p>
技术要求 Test requirement	<p>不漏液、不泄放、不解体、不破裂、不着火(测试完电池的开路电压不小于测试前电压的90%，质量损失限值0.1%)</p> <p>No leakage, no venting, no disassembly, no rupture and no fire. The open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. Mass loss limit 0.1%.</p>
检测结果 Test results	<p>不漏液、不泄放、不解体、不破裂、不着火，具体数据详见附表4</p> <p>No leakage, no venting, no disassembly, no rupture and no fire. Test data is shown in Annex 4.</p>
结论 Pass/Fail Conclusion	<p>P</p>

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条款 Clause	38.3.4.5 外部短路 38.3.4.5 External short circuit
测试步骤 Test Procedure	<p>电池和电池组的外壳温度稳定在57±4℃后，在此温度下对电池进行外部短路，外电路的总阻值应小于0.1Ω，持续短路至样品外壳温度回落到57±4℃后至少再继续短路1 h；对于大型电池组，外壳温度降幅达试验中所观察的的最高温升幅的二分之一并保持低于该数值。电池电池组必须再观察6h结束试验。</p> <p>The cell or battery to be tested shall be temperature stabilized so that its external case temperature reaches 57±4℃and then the cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0.1 ohm at 57 ±4℃. This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to 57±4℃. In the case of the large batteries, has decreased by half of the temperature increase observed during the test and remains below that value. The cell and battery must be observed for a further six hours for the test to be concluded.</p>
技术要求 Test requirement	<p>外壳温度不超过170℃，不解体、不破裂、不着火。</p> <p>External temperature does not exceed 170℃. No disassembly, no rupture and no fire.</p>
检测结果 Test results	<p>外壳温度不超过170℃，不解体、不破裂、不着火，具体数据详见附表5</p> <p>External temperature does not exceed 170℃. No disassembly, no rupture and no fire. Test data is shown in Annex 5.</p>
结论 Pass/Fail Conclusion	P

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条款 Clause	38.3.4.6 撞击/挤压 38.3.4.6 Impact/Crush
测试步骤 Test Procedure	<p>□撞击（适用于直径不小于18.0毫米的圆柱形电池） Impact(applicable to cylindrical cells not less than 18.0 mm in diameter) 将样品电池置于平板上，将一直径为15.8mm±0.1mm的不锈钢棒横放在样品中心，一块9.1Kg±0.1Kg的重锤从61 ± 2.5 cm高度落到试样上。圆柱形电池受撞击时，其长轴应平行于平板并且垂直于放在受检电池中心的直径为 15.8mm的棒。每一试样只经受一次撞击，电池必须再观察6h结束试验。 The sample cell or component cell is to be placed on a flat smooth surface. A 15.8 mm ± 0.1mm diameter stainless steel bar is to be placed across the centre of the sample. A 9.1 kg ± 0.1 kg mass is to be dropped from a height of 61 ± 2.5 cm on to the sample. The test sample is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the 15.8 mm ± 0.1mm diameter curved surface lying across the centre of the test sample. Each sample is to be subjected to only a single impact. The battery must be observed for a further six hours for the test to be concluded.</p> <p>■挤压(适用于棱柱形、袋装、硬币/纽扣电池和直径小于18.0毫米的圆柱形电池) Crush (applicable to prismatic, pouch, coin/button cells and cylindrical cells less than 18.0 mm in diameter) 将试样电池放在两个平面之间挤压，挤压力度逐渐增大，速度大约为1.5cm/s.挤压持续进行，直到出现以下三种情况之一：(a)施加的力量达到13kN±0.78kN;(b)电池的电压下降至少100mV;(c)电池变形达到原始厚度的50%或以上。棱柱形和袋装电池应从最宽的一面施压。硬币/纽扣电池应从平坦表面施压。圆柱形电池应从与纵轴垂直的方向施压。每个试样电池只做一次挤压试验，电池必须再观察6h结束试验。 A cell or component cell is to be crushed between two flat surfaces. The crushing is to be gradual with a speed of approximately 1.5 cm/s at the first point of contact. The crushing is to be continued until the first of the three options below is reached. (a) The applied force reaches 13 kN ± 0.78 kN; (b) The voltage of the cell drops by at least 100 mV; or (c) The cell is deformed by 50% or more of its original thickness. A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be crushed by applying the force on its flat surfaces. For cylindrical cells, the crush force shall be applied perpendicular to the longitudinal axis. Each test cell or component cell is to be subjected to one crush only. The battery must be observed for a further six hours for the test to be concluded.</p>
技术要求 Test requirement	<p>外壳温度不超过170°C，不解体、不破裂、不着火。 External temperature does not exceed 170°C.. No disassembly, no rupture and no fire.</p>
检测结果 Test results	<p>外壳温度不超过170°C，不解体、不破裂、不着火，具体数据详见附表6 External temperature does not exceed 170°C. No disassembly, no rupture and no fire. Test data is shown in Annex 6.</p>
结论 Pass/Fail Conclusion	P

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条款 Clause	38.3.4.7 过度充电 38.3.4.7 Overcharge
测试步骤 Test Procedure	<p>充电电流必须是制造商推荐的最大持续充电电流的两倍。试验的最小电压应为如下：</p> <p>（a）当制造商推荐的充电电压不超过18 V时，试验的最小电压应为2倍于电池的最大充电电压或为22 V二者中较小者；（b）当制造商推荐的充电电压超过18 V时，试验的最小电压应为最大充电电压的1.2倍。该试验应在环境温度下进行。进行试验的时间应为24 小时。在过充电结束后观察被检电池7天。</p> <p>The charge current shall be the twice the manufactures recommended maximum continuous charge current. The minimum voltage of the test shall be follows:(a)When the manufactures recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V.(b)When the manufactures recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1.2 times the maximum charge voltage.Tests are to be conducted at ambient temperature. The duration of the test shall be 24 hours. The test sample shall be observed for a further 7 days.</p>
技术要求 Test requirement	<p>不解体、不着火。</p> <p>No disassembly, no fire.</p>
检测结果 Test results	\
结论 Pass/Fail Conclusion	N/A

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条款 Clause	38.3.4.8 强制放电 38.3.4.8 Forced discharge
测试步骤 Test Procedure	<p>电池在环境温度下与12V 直流电源串联连接，以电池制造商规定的最大持续放电电流作为初始电流强制放电。</p> <p>将一个大小和功率合适的电阻负载与被检电池以及直流电源串联以获得规定的放电电流。每个电池强制放电的时间应等于其额定容量除以起始试验电流。在强制放电结束后观察被检电池7 天。</p> <p>Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer.</p> <p>The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere). The test sample shall be observed for a further 7 days.</p>
技术要求 Test requirement	<p>不解体、不着火。</p> <p>No disassembly, no fire.</p>
检测结果 Test results	<p>不解体、不着火,具体数据详见附表8</p> <p>No disassembly, no fire. Test data is shown in Annex 8.</p>
结论 Pass/Fail Conclusion	P

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条款 Clause	38.3.3(g) 电池组件保护功能验证 38.3.3(g) Verification of the assembled battery's' protection equipment
测试步骤 Test Procedure	过度充电保护: Overcharge protection: 1, 按照制造商推荐的电流对电池组件进行恒流充电; 1,The assembled battety is charged using the current specified by the manufacturer; 2, 观察电池组件的保护功能是否动作。 2,The protective device shall be observed whether it works.
	短路保护: Short circuits protection: 1, 按照与制造商商定的短路内阻用连接线短路电池组件的正负极 1,The assembled battety is subjected to one short circuit condition with a external resistance agreed with the manufacturer; 2, 观察电池组件的保护功能是否动作。 2,The protective device shall be observed whether it works.
	电池组间过度放电保护: Over discharge protection between the batteries: 1, 按照制造商推荐的电流对电池组件进行恒流放电; 1,The assembled battety is discharged using the current specified by the manufacturer; 2, 观察电池组件的保护功能是否动作。 2,The protective device shall be observed whether it works.
技术要求 Test requirement	电池组件应装有相应的保护装置。 Equipped with a protective device
检测结果 Test results	电池组件装有能够防止过度充电、短路、电池组间过度放电的装置具体数据详见附表9 The assembled battery is equipped with a protective device that prevents overcharge, short circuits and over discharge between the batteries. Test data is shown in Annex 9
结论 Pass/Fail Conclusion	P

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附表1 高度模拟试验

Annex 1. Altitude Simulation

样品编号 Sample No.	试验前 Before test OCV ₁ (V)	试验前 Before test M ₁ (kg)	试验后 After test OCV ₂ (V)	试验后 After test M ₂ (kg)	OCV ₂ / OCV ₁ (%)	质量损失 Mass Loss (%)	备注 Remarks
B1	34.22	42.68	34.22	42.67	100.00%	0.023%	-
B2	34.37	42.61	34.36	42.61	99.97%	0.000%	-
B3	34.30	42.68	34.29	42.68	99.97%	0.000%	-
B4	34.27	42.70	34.26	42.69	99.97%	0.023%	-
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附表2温度试验
Annex 2. Thermal test

样品编号 Sample No.	试验前 Before test OCV ₁ (V)	试验前 Before test M ₁ (kg)	试验后 After test OCV ₂ (V)	试验后 After test M ₂ (kg)	OCV ₂ / OCV ₁ (%)	质量损失 Mass Loss (%)	备注 Remarks
B1	34.22	42.67	33.59	42.65	98.16%	0.047%	-
B2	34.36	42.61	33.68	42.60	98.02%	0.023%	-
B3	34.29	42.68	33.94	42.67	98.98%	0.023%	-
B4	34.26	42.69	33.89	42.67	98.92%	0.047%	-
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附表3振动试验

Annex 3. Vibration

样品编号 Sample No.	试验前 Before test OCV ₁ (V)	试验前 Before test M ₁ (kg)	试验后 After test OCV ₂ (V)	试验后 After test M ₂ (kg)	OCV ₂ / OCV ₁ (%)	质量损失 Mass Loss (%)	备注 Remarks
B1	33.59	42.65	33.58	42.65	99.97%	0.000%	-
B2	33.68	42.60	33.68	42.59	100.00%	0.023%	-
B3	33.94	42.67	33.93	42.67	99.97%	0.000%	-
B4	33.89	42.67	33.88	42.67	99.97%	0.000%	-
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附表4冲击试验
Annex 4.Shock

样品编号 Sample No.	试验前 Before test OCV ₁ (V)	试验前 Before test M ₁ (kg)	试验后 After test OCV ₂ (V)	试验后 After test M ₂ (kg)	OCV ₂ / OCV ₁ (%)	质量损失 Mass Loss (%)	备注 Remarks
B1	33.58	42.65	33.57	42.65	99.97%	0.000%	-
B2	33.68	42.59	33.68	42.59	100.00%	0.000%	-
B3	33.93	42.67	33.93	42.66	100.00%	0.023%	-
B4	33.88	42.67	33.87	42.67	99.97%	0.000%	-
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附表5外部短路试验
Annex 5. External short circuit

样品编号 Sample No.	试验前电压 Voltage before test (V)	初始温度 Initial Temperature (℃)	最高温度 Max Temperature (℃)	备注 Remarks
B1	33.57	56.9	68.9	-
B2	33.68	57.0	70.1	-
B3	33.93	57.0	68.3	-
B4	33.87	57.0	69.4	-
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附表6 撞击/挤压试验
Annex 6. Impact/Crush

样品编号 Sample No.	试验前电压 Voltage before test (V)	初始温度 Initial Temperature (℃)	最高温度 Max Temperature (℃)	备注 Remarks
C1	3.308	24.1	24.2	-
C2	3.311	24.2	24.2	-
C3	3.309	23.8	23.8	-
C4	3.315	23.6	23.7	-
C5	3.309	23.7	23.8	-
C6	3.282	23.8	23.9	-
C7	3.302	23.9	23.9	-
C8	3.302	24.1	24.1	-
C9	3.302	24.0	24.0	-
C10	3.300	23.8	23.9	-
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附表7过充电试验
Annex 7.Overcharge

样品编号 Sample No.	试验前电压 Voltage before test (V)	初始温度 Initial Temperature (℃)	最高温度 Max Temperature (℃)	备注 Remarks
-	-	-	-	-
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附表8强制放电试验
Annex 8. Forced discharge

样品编号 Sample No.	试验前电压 Voltage before test (V)	初始温度 Initial Temperature (℃)	最高温度 Max Temperature (℃)	备注 Remarks
C11	3.104	24.1	57.6	-
C12	3.105	23.8	58.4	-
C13	3.106	23.9	57.5	-
C14	3.089	23.7	39.5	-
C15	3.087	23.8	45.8	-
C16	3.095	23.6	52.6	-
C17	3.096	23.8	39.8	-
C18	3.098	23.8	49.6	-
C19	3.104	23.9	47.6	-
C20	3.112	24.0	38.7	-
C21	3.111	23.9	47.2	-
C22	3.097	23.8	46.5	-
C23	3.082	23.7	51.4	-
C24	3.096	23.7	47.6	-
C25	3.105	23.6	44.5	-
C26	3.104	24.0	46.2	-
C27	3.114	24.1	47.1	-
C28	3.101	23.9	46.5	-
C29	3.107	23.8	44.9	-
C30	3.097	23.7	45.3	-
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附表9 电池组件保护功能验证

Annex 9. Verification of the assembled battery's' protection equipment

样品编号 Sample No.	试验项目 Test Item	试验参数 Test Parameter	启动保护动作时的 电压 Voltage when the protective device works (V)	备注 Remarks
A1	过度充电保护 Overcharge protection	充电电流: 74A Charge current	145.374	4个模组 (H32148-C) 串联验证保护 功能
	短路保护 Short circuits protection	短路内阻: 5 mΩ External resistance	\	
	电池组间过度放电保护 Over discharge protection between the batteries	放电电流: 74A Discharge curren	112.574	

——报告结束 End——

声明

Statement

1. 未经本机构书面批准不得部分复制本报告，除非全部复制。

Don't copies the report partly, if you don't obtain the laboratory allow you to do that, unless you copy the whole report.

2. 检验结果仅对所检样品有效。

The test report is only valid to the sample which has been tested

3. 若对检测结果有异议，请在收到报告后十日内向本机构书面提出。

If you have any objection to the test result, please submit it to the laboratory in writing within 10 days after receiving the report.

4. 受检样品务必在收到检测报告三十日内领取，逾期本机构将作为废弃物自行处理。

The sample must be collected within 30 days after receiving the test report. The overdue sample will be disposed of as waste by the laboratory itself.

5. 此报告仅作为委托方参考，不作为诉讼、仲裁等依据。

This report only as a reference for client, can't be considered as a basis for litigation, arbitration and so on.

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Test Lab.: CQC Intime Testing Technology Co.,Ltd.

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